	<h1>CATWALK INSPECTION FORM</h1>		Effective Date	<b>Form QF104-6</b>  Revision 1
			MAY/2017	
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<b>Catwalk Inspection Form</b>				
File No:	N787	Date:	2-Jun-17	
Location:		Inspector:	Blair, James	
Customer:		Rig No:		
<b>Catwalk Nameplate Info</b>				
Company No:	N/A	Nameplate on Catwalk:	Yes	
Serial No:		Nameplate Correct:	Yes	
Model No:	WRANGLER 3500	Catwalk Position:		Assembled
Deck Height:	48"		✓	Disassembled
Width:	8' - 11"			
Load Rating:	8 000 LBS			
		Date of Man:	January, 2009	
		Manufacturer:	Forum	
Inspection Level:	IV			
Operating Days:	1 000			
Description:	CAODC RP 12.0 Level IV Inspection			
Manufacturer's Drawings Available at Inspection:				
✓ - indicates item ok                      N/A - not applicable                      NIC - not included in certification				
	<b>Condition</b>	<b>Description of Repair Required</b>		
1. Skid Structural	✓	See Pictures for all required repairs		
2. Side Frame Structural	✓			
3. V door Structure	✓			
4. V Door Cylinder Attachments	N/A			
5. Handrails	N/A			
6. Trough Structure	✓			
7. Skate	✓			
8. Decking	✓			
9. Kickers	✓			
10. Indexers	✓			
11. Gull Wings	✓			
12. Pipe Support Racks	✓			
13. Pull Back Winch	✓			
14. Horizontal Lifelines	N/A			
15. Walking Pads / Wheels	N/A			
16. Lift Arm	✓			
17. Carrier	✓			
18. Skate Winch Assembly	✓			
Weld repairs completed by: [REDACTED]                      Ticket No: [REDACTED] NDT complete by: [REDACTED]                      Ticket No: [REDACTED] Reinspection req'd and method:				

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**Report Pages**

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Location:		Inspector:	Blair, James
Customer:		Rig No:	
<b>1</b>			<b>2</b>
Repair broken pin tie offs on both gullwings		Remove broken chain link from gullwing	









<b>3</b>	<b>4</b>
Remove welded on grab hook and fill holes. Replace with weldable grab hook if required. Both gullwings.	Finish incomplete weld on gullwing.







5		6	
Replace all bent hydraulic lines on both gullwings		Ensure rollers turn freely on both gullwings	
			
7		8	
Remove cut off round stock at end of trough		Repair line wear on guards on winch	
			

<b>9</b>		<b>10</b>
Replace pick up roll caps with 3/4" plate		Cut out bulged and repaired tube and replace
		
<b>11</b>		<b>12</b>
Repad damaged tube with 3/8" flat bar		Repair line wear on guards on winch
		

<b>13</b>		<b>14</b>
Grind down remnants of weld and smooth out		Fill hole in weld on indexer mount
		
<b>15</b>		<b>16</b>
Replace damaged socket		Tighten chain
		



<b>17</b>		<b>18</b>
Bevel outside edges of all four indexers to clear welds at lugs		Repair damaged guard
		
<b>19</b>		<b>20</b>
Repair or replace bent angle iron bracket and bent/worn sections of chain guards - both sides Ensure missing guard on ODS side is installed		Replace V-Door pins
		

<b>21</b>		<b>22</b>
Repair damaged tube at V-Door end of catwalk with 3/8" flat bar		Adjust drive motor to achieve proper chain tension
		
<b>23</b>		<b>24</b>
Repair damaged guard		Replace bent handles on both gullwings
		

25		26	Grind out crack, re-weld around tube on main arm with 7018-1 rod. Pre-heat to 350F, wrap to cool.
Repair all damaged guards			
			
27		28	Replace hose if damaged, trim gusset on trough back to clear hose
Re-weld round bar to main arm.			
			



<b>29</b>		<b>30</b>
Repair wear on pins		Repair cracked weld on bump stop
		
<b>31</b>		<b>32</b>
Repair cracks on both indexers. Grind in to create weld profile.		Replace worn UHMW on rear arm.
		

<b>33</b>		<b>34</b>
Replace worn UHMW on trough		Ensure missing pieces are re-installed on skate
		
<b>35</b>		<b>36</b>
Buff out gouges in sleeve, replace pin on main arm to trough mount		Replace bearings on rear arm
		